## Determining the Suitability of a Fly Ash for Silica Extraction and Zeolitisation

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## **ABSTRACT**

Zeolitic material may be obtained from fly ash both by direct conversion of the ash or from SiO<sub>2</sub> extracts obtained from fly ash. This study focuses on determining the suitability of a fly ash for SiO<sub>2</sub> extraction and for direct zeolitisation. The SiO<sub>2</sub> extraction experiments from different fly ashes show that the main parameters governing the SiO<sub>2</sub> extraction are: a) a high bulk SiO<sub>2</sub> content in the starting fly ash, b) a high proportion of the bulk SiO<sub>2</sub> present in the degradable glass matrix and the highly soluble opaline fraction, and c) a high bulk SiO<sub>2</sub>/Al<sub>2</sub>O<sub>3</sub> ratio of the fly ash. The results from experiments of fly ash zeolitisation by direct conversion demonstrate that the most important criteria for the selection of a fly ash for this process are: a) a high content of Al<sub>2</sub>O<sub>3</sub> and SiO<sub>2</sub>, b) a high glass content and c) relatively low SiO<sub>2</sub>/Al<sub>2</sub>O<sub>3</sub> ratio. Multivariate analysis confirms the importance of the above-mentioned variables and shows some additional variables that have influence on ash behaviour under alkaline conditions. It quantifies the use of those variables for determining the suitability of ashes for SiO<sub>2</sub> extraction and zeolitisation and is able to distinguish between the two.

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